



| Parts List |       |          |                              |     |                           |          |
|------------|-------|----------|------------------------------|-----|---------------------------|----------|
| Ref        | Class | Part     | Description                  | Qty | Comment                   | Footnote |
| 1          | 837   | 6542A 5  | CYLINDER BLOCK AND CRANKC    | 1   |                           |          |
| 2          | 16    | 72809    | STUD, BLOCK AND CRANKCAS     | 6   | TO DRIVE SHAFT HOUSING    |          |
| 3          | 16    | 66357    | STUD, CARBURETOR MOUNTI      | 2   |                           |          |
| 4          | 17    | 46912    | PIN, DOWEL - CRANKCASE TO    | 2   |                           |          |
| 5          | 10    | 54467    | SCREW, ADJ. - THROTTLE CO    | 2   |                           |          |
| 6          | 11    | 68219    | NUT, THROTTLE CONTROL AC     | 2   |                           |          |
| 7          | 22    | 65857    | FITTING, BLEED DRAIN - CYLI  | 1   |                           |          |
| 8          | 32    | 54936    | HOSE, BLEED DRAIN (10 1/2")  | 1   |                           |          |
| 10         | 21    | 77207    | CHECK VALVE, BLLED - CRANK   | 1   |                           |          |
| 11         | 22    | 25885    | ELBOW, TEEL TALE - CYLINDER  | 1   |                           |          |
| 12         | 10    | 76621    | SCREW, CRANKCASE TO CYLINC   | 8   |                           |          |
| 13         | 10    | 73280    | SCREW, CRANKCASE TO CYLINC   | 2   |                           |          |
| 15         | 10    | 26801    | SCREW, MAIN BEARING LOCKIN   | 1   |                           |          |
| 16         | 14    | 20091    | TAB WASHER, MAIN BEARING LI  | 1   |                           |          |
| 17         | 15    | 31412A 1 | SHIM, UPPER HOUSING TO CYLI  | AR  | (.002-3-5-10)             | 9        |
| 18         | 1164  | 6413A 1  | BEARING HOUSING ASSEMBLY,    | 1   |                           |          |
| 19         | 30    | 20861    | BEARING, BALL - UPPER BEAR   | 1   |                           |          |
| 20         | 31    | 31410    | BEARING, ROLLER - UPPER BE   | 1   |                           |          |
| 21         | 26    | 66301    | OIL SEAL, UPPER BEARING HC   | 1   |                           |          |
| 22         | 25    | 20863    | "O" RING, UPPER BEARING HOL  | 1   |                           | 11       |
| 23         | 10    | 76611    | SCREW, UPPER BEARING HOUS    | 4   |                           |          |
| 23A        | 14    | 78102    | TAB WASHER, UPPER BEARING    | 4   |                           |          |
| 24         | 27    | 78032    | GASKET, INTAKE COVER         | 1   |                           | 11       |
| 25         |       | 78033    | COVER, INTAKE                | 1   |                           |          |
| 26         | 10    | 26537    | SCREW, INTAKE COVER TO CYL   | 3   |                           |          |
| 27         | 1019  | 5314A 1  | COVER ASSEMBLY, CYLINDER B   | 1   |                           |          |
| 28         | 22    | 52644    | PLUG, CYLINDER BLOCK COVE    | 1   |                           |          |
| 29         | 27    | 78087    | GASKET, CYLINDER BLOCK COV   | 1   |                           | 11       |
| 30         | 10    | 76630    | SCREW, CYL. BLOCK COVER TO   | 6   | (1")                      |          |
| 32         | 27    | 78035    | GASKET, CYLINDER BLOCK TO E  | 1   |                           | 11       |
| 33         |       | 78034    | PLATE, BAFFLE - EXHAUST MAN  | 1   |                           |          |
| 34         | 27    | 78035    | GASKET, BAFFLE PLATE         | 1   |                           | 11       |
| 35         |       | 74919    | COVER, EXHAUST MANIFOLD      | 1   |                           |          |
| 36         | 10    | 28668    | SCREW                        | 8   | BAFFLE PLATE AND MANIFOLD |          |
| 37         | 30    | 20861    | BEARING, BALL - CRANKCASE (L | 1   |                           |          |
| 38         | 26    | 66301    | OIL SEAL, CRANKCASE (LOWER)  | 1   |                           |          |